



Combinatorial Chemistry of Natural Products: Solid Phase Synthesis of D- and L-Cycloserine Derivatives

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Abstract: An efficient methodology for a solid phase synthesis of D- and L-cycloserine derivatives is described. Fmoc-D-cycloserine 4 and its L-enantiomer 5 prepared by a selective amine acylation of bis-silylated parent compounds are immobilized on Sasrin or 2-chlorotrityl linker resins using Mitsunobu-type reaction or direct tritylation, respectively. The resulting Fmoc-cycloserine resins 7, 10, and 11 are deprotected with piperidine in DMF or DCM to generate immobilized cycloserine reagents with a primary amino group exposed for various synthetic transformations. An example of the parallel D-cycloserine library synthesis on a reaction plate is described. © 1998 Elsevier Science Ltd. All rights reserved.

Combinatorial chemistry has been well recognized as an important drug discovery tool. An ongoing trend is to integrate the combinatorial approach with fundamentals of medicinal chemistry and rational drug design. Popular synthetic targets include peptidomimetic scaffolds, mechanism- or structure-based pharmacophoric structures, *de novo* designed scaffolds, and natural product derivatives. While historical precedence provides an ample number of drug examples derived from natural products, the latter has received relatively little attention from combinatorial chemists, mainly because of the degree of synthetic complexity associated with such molecules. Several reported sudies include solid phase syntheses (SPS) of carbohydrates, *Rauvolfia* alkaloid derivatives, epothilones and taxoids, and prostaglandin derivatives. Indeed, combinatorial chemistry of natural products often presents serious difficulties, such as accessibility of natural product building blocks, chemical selectivity in a mulitifunctional molecular environment, stability of intermediates and target products under immobilization and cleavage conditions, etc. In this communication, we wish to report the first SPS of D- and L-cycloserine derivatives developed as part of our combinatorial chemistry aided drug discovery program.

D-Cycloserine [(R)-4-aminoisoxazolidine-3-one] 1 is a natural product isolated from fermentation broths of *Streptomyces orchidaceus*, *Streptomyces garyphalus*, and *Streptomyces lavendulus*.⁷ The compound has received attention mainly as a broad spectrum antibiotic, which inhibits the bacterial cell wall biosynthesis *via*

two mechanisms involving L-alanine racemase and D-alanyl-D-alanine synthetase inhibition. Its enantiomeric L-cycloserine structure 2 is featured in the natural product lactivicin 3 isolated from *Empedobacter lactamgenus* and *Lysobacter albus* culture filtrates. Lactivicin is the first non-β-lactam PBP-binding broad-spectrum antibacterial agent with a mode of action similar to that of β-lactams. Despite these findings, a very limited number of both D- and L-cycloserine derivatives has been reported to date. The aforementioned occurrence of antibacterial compounds in the D- and L-cycloserine series has prompted the present studies toward SPS of these natural product derivatives as part of our anti-infective drug discovery program.

Since both D- and L-cycloserine are commercially available compounds, "the scaffold decoration" strategy has been selected over "a total synthesis" *en route* to SPS of respective derivatives. ¹² Thus, our study commenced with the design and synthesis of protected cycloserine building blocks compatible with immobilization, various synthetic transformations on a solid phase, and the release of products from a suitable polymeric support.

Due to the labile nature of the isoxazolidine-3-one heterocycle, ¹³ which can be also viewed as an activated amide by virtue of an electronegative oxygen substituent on the amide nitrogen, ¹⁴ the base-sensitive 9-fluorenyl-methoxycarbonyl (Fmoc) group was chosen to protect the exocyclic amino group of D- and L-cycloserine as shown in Scheme 1. ¹⁵ Preliminary results indicated that mixtures of endo- and exocyclic N-acylated products were formed under Schotten-Baumann-type conditions (Fmoc-Cl or Fmoc-OSu acylating reagents in the presence of pyridine). After some experimentation, high yields of the desired products 4 and 5 were obtained on multigram scale when cycloserines 1 or 2 were silylated prior to acylation to protect *in situ* the reactive endocyclic nitrogen as *bis*-silylated intermediates 3 (Scheme 1).

Scheme 1

BSTFA DIEA TMS-HN
$$\star$$
 OCOCI DIEA Fmoc-HN \star ON DIEA TMS-HN \star OTMS \star OCOCI DIEA Fmoc-HN \star ON DIEA \star Phisomer [α] 20 +18.8° S-isomer [α] 20 -18.9°

Next, conditions for immobilization and cleavage of cycloserines were studied using Fmoc-D-cycloserine 4 as a model compound. Superacid-labile Sasrin¹⁶ and 2-chlorotrityl¹⁷ linkers were selected to allow for a subsequent cleavage of the acid-sensitive cycloserine derivatives under mild acidolytic conditions. Thus, Fmoc-D-cycloserine 4 has been successfully immobilized on the alcohol Sasrin resin employing a Mitsunobu-type reaction with triphenylphosphine and diisopropylazodicarboxylate (DIAD) as shown in Scheme 2. High reaction efficiency is noteworthy: loading of the resulting Fmoc-D-cycloserine functionalized Sasrin resin has been determined by spectrophotometry of the *in situ*-generated piperidine-dibenzofulvene adduct 8 after Fmoc-group

Scheme 2 Fmoc-HN Ph₃P, DIAD THF, r.t. 20% TFA in DCM Fmoc-HN $\lambda = 302 \text{ nm}$ $\epsilon = 7800$

deprotection²¹ at 0.65 mmol/g (Scheme 2; yield of ca. 80% starting from the Sasrin resin). Finally, smooth cleavage of Fmoc-D-cycloserine 4 from the resin 7 was achieved with 20% TFA in DCM over ca. 2 h. It should be noted that incomplete cleavage with dilute TFA or for reduced reaction times was observed. Enhanced acidolytic stability of the resin 7 as compared to Sasrin esters which are typically cleavable with 1% TFA in DCM over 20-30 min reaction course¹⁶ is in agreement with the alkylated amide structure for this intermediate 7.²² HPLC purity (220 nm) of the crude compound 4 thus obtained was 85%. Cleavage efficiency was approximately 94% as estimated spectrophotometrically after TFA removal followed by addition of 20% piperidine in DMF to the crude cleaved product 4 to generate the dibenzofulvene-piperidine adduct²¹ (λ = 302 nm, ε = 7800; cf. Scheme 2).

Next, immobilization and cleavage of Fmoc-D-cycloserine 4 was studied with the more acid-labile 2-chlorotrityl linker functionalized polystyrene as shown in Scheme 3.¹³ After some experimentation, we found that efficient immobilization of compound 4 on 2-chlorotrityl resin 10 could be achieved when the alkylation was performed in the presence of tetrabutylammonium iodide in a mixture of pyridine and DCM.

Loading of the tethered intermediate 10 thus obtained was estimated at ca. 0.59 mmol/g by spectrophotometry after Fmoc-deprotection (ca. 60% chemical efficiency). As expected, compound 4 could be easily cleaved from the respective 2-chlorotrityl linker resins 10 or 11 with dilute TFA solutions (1-3% TFA in DCM, 1-2 h). Thus, cleavage efficiency for the resin 10 using 1% TFA in DCM over 2 h has been estimated at ca. 94%, and HPLC purity (220 nm) of the crude product 4 was 91%. An analogous sequence of

transformations was performed using Fmoc-L-cycloserine 5 to afford the respective resin 11. Essentially identical cleavage results were obtained for both enantiomeric materials 10 and 11.

The two immobilization strategies employing a chemically more robust Sasrin-type linker (Scheme 2) and a highly acid-labile 2-chlorotrityl resin (Scheme 3) are complementary and can be applied as required by the desired connnection chemistries.²³ Notably, successful loading of Fmoc-D-cycloserine 4 on the alcohol linker using Mitsunobu reaction opens up access to N²-alkylated cycloserine derivatives with potential for PBP binding properties (cf. with the antimicrobial compound lactivicin 3). The 2-chlorotrityl linker resin has been chosen for subsequent library synthesis due to the particularly facile cleavage of the final products from this super-acid labile resin.

Having established a SP methodology for immobilization and cleavage of cycloserine derivatives, we next rehearsed a series of synthetic transformations using the new immobilized cycloserine reagents 10 and 11 as shown in Scheme 4. The transformations commence with Fmoc-deprotection on a solid support by treatment with piperidine in DMF or DCM. Interestingly, it has been observed that a freshly prepared solution of piperidine in DCM is best suited for the deprotection of 2-chlorotrityl resin-tethered cycloserines 10 and 11. In these cases, incomplete Fmoc-deprotection persisted when 20% piperidine in DMF was employed under standard reaction conditions (30 min, r.t.). This fact may be accounted for by improved swelling characteristics of DCM in

Scheme 4

comparison with DMF resulting in better access of the deprotection reagent to internal reaction sites of the resin beads.

As clear from the Scheme 4, our synthetic strategy for preparation of diverse D- and L-cycloserine derivatives is based on endocyclic N immobilization of the cycloserine pharmacophore on polymeric supports with exposure of the primary amino group to selected chemical reactions. Thus, the linker serves to both immobilize the key cycloserine reagents on a resin, and to protect the sensitive cyclic hydroxamate ether functionality during chemical transformations. Several types of electrophilic capping reagents have been successfully employed to afford the respective D- and L-cycloserine derivatives 14-19: carboxylic (18, 19) and amino acid (14) anhydrides, sulfonyl chloride (15), activated formate (16), and an activated heterocyclic chloride (17). HPLC purity (220 nm) for most of the crude products was in a range of 80-90%, and the isolated yield for purified compounds was 50-80% (see Experimental).

A clean SP transformation employing immobilized D-cycloserine 10 is illustrated by the ¹H NMR spectrum for the crude product 14 cleaved from the 2-chlorotrityl resin shown in Fig. 1 below. In agreement with HPLC data, little or no racemization has been detected. Compounds 18 and 19 synthesized from racemic acid building blocks were isolated as mixtures of two diastereomers in each case (see Experimental).

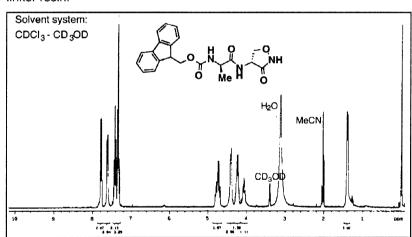


Figure 1. ¹H NMR data for the crude product **14** cleaved from 2-chlorotrityl linker resin.

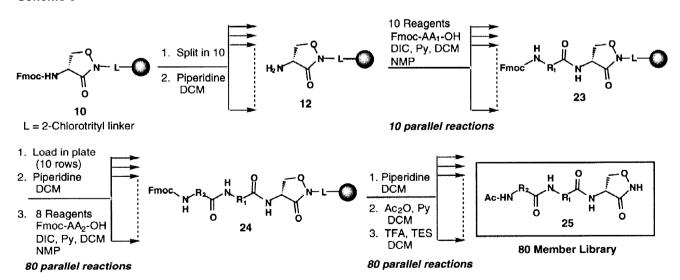
The methodology is general and can be extended to construction of peptidomimetic heterocyclic cycloserine derivatives exemplified by SPS of quinazolinedione derivatives shown in Scheme 5 below. In this case, the product 22 has been isolated after preparative TLC as a mixture of two diastereomers in (ca. 1:2).²⁴

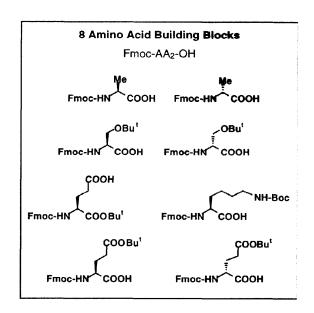
Finally, the methodology has been applied to the SPS of cycloserine libraries. As an example, Fmocprotected D-cycloserine resin 10 was distributed into 80 wells of the reaction plate, deprotected, and coupled separately with 10 individual amino acids (Scheme 6; 1 column/8 wells of the plate per each amino acid). Resulting immobilized intermediates 23 were deprotected (piperidine in DCM), and each of the 8 plate rows was coupled in parallel fashion with one of 8 individual amino acids to produce the total of 80 discrete resins 24 (10 x 8 = 80) Double coupling with disopropylcarbodiimide-activated acids was employed to complete the

transformations (as judged by negative Kaiser test indicating the absence of the free amine). This was followed in the next round by Fmoc-deprotection with piperidine in DMF, capping with acetic anhydride, and TFA cleavage to generate a library of 80 dipeptidic D-cycloserine derivatives 25. t-Butyl ester (for glutamic acid and serine derivatives) and Boc (for L-lysine) side chains were further deprotected by treatment with TFA in DCM containing triethylsilane (see also Experimental).

All library members were analyzed by ESI MS, and >80% of the compounds showed the expected molecular ions. Average HPLC purity for UV-active compounds (L-phenylalanine derivatives; 220 nm) was 76%, in agreement with ¹H NMR analysis for selected library members. This and other cycloserine libraries prepared using the new methodology are currently being screened for bacterial enzyme inhibitory and antimicrobial activity, and these results will be reported in due course.

Scheme 6





In conclusion, a new and efficient solid phase synthesis of D- and L-cycloserine natural products derivatives has been developed. The methodology is general and well suited for the construction of cycloserine pharmacophore libraries.

EXPERIMENTAL

General. All reagents were of the best grade available (Aldrich, Sigma, Bachem Biosciences, and Novabiochem) and used without further purification. 96-Well microtiter plates were from Polyfiltronics. ¹H NMR spectra (300 MHz) were recorded in CD₃OD as solvent unless noted. High resolution mass-spectra were obtained using the FAB technique. Analytical HPLC was performed using YMC C18 4.6 mm x 50 mm reverse phase column, gradient from 100% of 0.1% TFA in water to 100% of 0.1% TFA in MeCN over 6 min (flow rate 2 mL/min; detection at 220 nm). Preparative HPLC was performed using a 5 μm C18 (10 mm x 250 mm) reverse phase column. Preparative TLC was performed using 1 mm Merck SiO₂ plates (20 x 20 cm).

General Procedure for Preparation of 4-(9-Fluorenylmethyloxycarbonyl)amino-isoxazolidine-3-ones (4) and (5). N,O-Bis(trimethylsilyl)acetamide (45.0 mL, 0.185 mol) was added in one portion under nitrogen atmosphere to a suspension of D- or L-cycloserine (7.50 g, 0.074 mol) in dry CD₂Cl₂ (70 mL). The mixture was stirred *ca.* 45 min, and pyridine (120 mL, 1.48 mol) was added and the mixture stirred another 15 minutes. N-(9-Fluorenylmethoxycarbonyloxy)succinimide (25.0 g, 0.074 mol) was added portionwise, and the mixture stirred overnight. Solvent was removed *in vacuo*, and residue dissolved in EtOAc (150 mL), washed with dilute aq. HCl (pH *ca.* 2, 3 x 50 mL), and brine. The organic layer was dried (MgSO₄) and evaporated *in vacuo*. Resulting white solid was triturated with 10% EtOAc in hexanes, filtered and dried to afford the respective compound 4 or 5.

4-(R)-(9-Fluorenylmethyloxycarbonyl)aminoisoxazolidine-3-one (4). Prepared from D-cycloserine (7.50 g, 0.074 mol) as described above in the General Procedure. Yield 22.0 g (92%). M.p. 146-148 °C. $[\alpha]^{20}$

- +18.8° (c = 0.5, MeOH). ¹H NMR in CDCl₃: 4.11 (m, 1 H), 4.21 (m, 1 H), 4.43 (d, J = 7.0 Hz, 2 H), 4.66 (m, 1 H), 4.81 (m, 1 H), 5.43 (m, 1 H), 6.00-6.30 (br. s, 1 H), 7.26-7.43 (m, 4 H), 7.58 (d, J = 7.4 Hz, 2 H), 7.77 (d, J = 7.4 Hz, 2 H). MS (m/z): 325 [M+H]⁺.
- **4-(S)-(9-Fluorenylmethyloxycarbonyl)aminoisoxazolidine-3-one** (5). Prepared from L-cycloserine (5.00 g, 0.049 mmol) as described above in the General Procedure. Yield 15.8 g (99%). M.p. 144-146 °C. $\left[\alpha\right]^{20}$ -18.9° (c = 0.5, MeOH). ¹H NMR in (CD₃)₂SO: 3.97 (m, 1 H), 4.26 (m, 1 H), 4.35 (d, J = 6.6 Hz, 2 H), 4.45-4.62 (m, 2 H), 7.30-7.53 (m, 4 H), 7.71 (d, J = 7.5 Hz, 2 H), 7.76-7.94 (m, 3 H), 11.49 (s, 1 H). MS (m/z): 325 [M+H]⁺.

Preparation of Sasrin Resin-Immobilized Fmoc-D-Cycloserine (7). Diisopropylazodicarboxylate (0.45 mL, 2.30 mmol) was added dropwise with stirring to Fmoc-D-Cycloserine 4 (0.745 g, 2.30 mmol) and triphenylphosphine (0.601 g, 2.30 mmol) in THF (7.5 mL) under nitrogen atmosphere at 0 $^{\circ}$ C. The mixture was allowed to warm to r.t., and stirred for 24 h. Resulted resin 7 was filtered, washed liberally with CH₂Cl₂, MeOH, and acetone, and dried *in vacuo*.

Preparation of 2-Chlorotrityl Resin-Immobilized Fmoc-Cycloserine Reagents (10) and (11). Fmoc-D-Cycloserine 4 or Fmoc-L-Cycloserine (0.502 g, 1.55 mmol), 2-chlorotritylchloride resin (0.50 g, 0.515 mmol), tetrabutylammonium iodide (0.114 g, 0.309 mmol) in DCM (40 ml) with and pyridine (40 ml) were agitated at room temperature for 48 h. The resulting resin 12 or 13 was filtered, washed liberally with CH₂Cl₂, MeOH, and acetone, and dried *in vacuo*.

- 4-(R)-[N-(9-Fluorenylmethyloxycarbonyl)-D-alanine]aminoisoxazolidine-3-one (15).
- **A. From 2-chlorotrityl resin (10).** Fmoc-D-cycloserine resin **10** (0.100 g, 0.059 mmol) was deprotected with 20% piperidine in CH₂Cl₂ (2.0 mL, 1.5 h), resulting in amine resin **13** filtered, washed liberally with CH₂Cl₂ and MeOH, and dried *in vacuo*. Diisopropylcarbodiimide (0.055 mL, 0.354 mmol) was added to Fmoc-L-Ala-OH (0.184 g, 0.59 mmol) in a solution of N-methylpyrrolidine-2-one-CH₂Cl₂ 1:6 (2.0 mL), and the mixture stirred for 1 h. Pyridine (0.095 mL, 1.18 mmol) was added, and the mixture transferred to the resin **13**. The reaction mixture was agitated overnight at r.t., and the resulting was resin filtered, washed with CH₂Cl₂ and MeOH, and dried *in vacuo*. A solution of 3% trifluroacetic acid in CH₂Cl₂ (2.0 mL) was added, and the mixture agitated for 1 h. Acetonitrile (7 mL) was added, the supernatant evaporated *in vacuo*, and the crude product purified by preparative HPLC to afford compound **15** as a glassy solid (21.0 mg, 90%). R_t 4.4 min. ¹H NMR in CDCl₃: 1.34 (d, J = 7.0 Hz, 3 H), 4.01 (m, 1 H), 4.17 (m, 2 H), 4.35 (d, J = 6.9 Hz, 2 H), 4.60-4.68 (m, 2 H), 7.23-7.39 (m, 4 H), 7.54 (d, J = 7.4 Hz, 2 H), 7.72 (d, J = 7.4 Hz, 2 H). MS (m/z): 396 [M+H]⁺.
- **B. From resin (7).** Following the procedure described above for reaction with resin 10 (except that 20% TFA in CH_2Cl_2 was employed in cleavage step), Fmoc-D-cycloserine resin 7 (0.100 g, 0.065 mmol) yielded 17.0 mg (65%) of the product 15.
- **4-(R)-(p-Toluenesulfonamido)isoxazolidine-3-one** (**16**). Fmoc-D-cycloserine resin **10** (0.100 g, 0.059 mmol) was deprotected as described above for preparation of compound **15**. Tosyl chloride (0.078 g, 0.41 mmol) in 10% N-methylmorpholine in CH₂Cl₂ (2.0 mL) was added to the amine resin **13**, and the mixture agitated for 3 h. The resulting resin was filtered, washed with CH₂Cl₂ and MeOH, and dried *in vacuo*. A solution of 3% trifluroacetic acid in CH₂Cl₂ (2.0 mL) was added, and the mixture agitated for 1 h. Acetonitrile (7 mL) was added, supernatant evaporated *in vacuo*, and the crude product purified by preparative TLC (eluent

- CH_2Cl_2 -MeOH 7:1) to afford compound **16** as a glassy solid (6.8 mg, 45%). R_t 3.3 min. ¹H NMR in CDCl₃: 2.45 (s, 3 H), 4.04-4.25 (m, 2 H), 4.69 (m, 1 H), 5.53 (br. s, 1 H), 7.35 (d, J = 8.1 Hz, 2 H), 7.78 (d, J = 8.1 Hz, 2 H). MS (m/z): 257 [M+H]⁺.
- **4-(R)-Formamidoisoxazolidine-3-one** (**17**). Fmoc-D-cycloserine resin **10** (0.200 g, 0.118 mmol) has been deprotected as described above for preparation of the compound **15**. Solution of *para*-nitrophenyl formate (0.118 g, 0.708 mmol) in 10% Pyridine in DMF (4.0 mL) was added to the amine resin **13**, and the mixture agitated at r.t. for 16 h. Resulted resin was filtered, washed with CH₂Cl₂ and MeOH, and dried *in vacuo*. A solution of 3% trifluroacetic acid in CH₂Cl₂ (4.0 mL) was added, and the mixture agitated for 1 h. Acetonitrile (10 mL) was added, supernatant evaporated *in vacuo*, and the crude product was purified by preparative TLC (eluent CH₂Cl₂–MeOH 6:1) to afford the compound **17** as a white solid (7.7 mg, 50%). ¹H NMR: 4.09 (m, 1 H), 4.64 (m, 1 H), 4.95 (m, 1 H), 8.18 (s, 1 H). MS (m/z): 131 [M+H]⁺.
- 4-(*R*)-(4,5-Dimethoxytriazine-2-yl)aminoisoxazolidine-3-one (18). Fmoc-D-cycloserine resin 10 (0.100 g, 0.059 mmol) has been deprotected as described above for preparation of the compound 15. Solution of 2-chloro-4,5-dimethoxytriazine (0.103 g, 0.59 mmol) in N-methylpyrrolidine-2-one (1 mL) and 2,6-di(t-butyl)pyridine (0.25 mL, 1.5 mmol) was added to the amine resin 13, and the mixture agitated for 11 h at 60 °C. The resulting resin was filtered, washed with CH₂Cl₂ and MeOH, and dried *in vacuo*. A solution of 3% trifluroacetic acid in CH₂Cl₂ (2.0 mL) was added, and the mixture agitated for 1 h. Acetonitrile (7 mL) was added, supernatant evaporated *in vacuo*, and the crude product purified by preparative TLC (eluent CH₂Cl₂–MeOH 7:1) to afford compound 18 as a white solid (7.7 mg, 54%). R_t 2.8 min. ¹H NMR: 3.94 (s, 3 H), 3.96 (s, 3 H), 4.19 (m, 1 H), 4.79 (m, 1 H), 5.01 (m, 1 H). MS (m/z): 242 [M+H]⁺.
- **4-**(*S*)-[(**2-Phenoxypropionyl**)amino]isoxazolidine-**3-one** (**19**). Fmoc-L-cycloserine resin **11** (0.100 g, 0.059 mmol) was deprotected with 20% piperidine in CH₂Cl₂ (2.0 mL, 1.5 h), and the resulting amine resin **14** was filtered, washed liberally with CH₂Cl₂ and MeOH, and dried *in vacuo*. Diisopropylcarbodiimide (0.055 mL, 0.354 mmol) was addded to 2-phenoxypropionic acid (0.098 g, 0.59 mmol) in a solution of dimethylformamide–CH₂Cl₂ 3:1 (2.0 mL), and the mixture was stirred for 2 h. Pyridine (0.095 mL, 1.18 mmol) was added, and the mixture transferred to the resin **14**. The reaction mixture was agitated overnight at r.t., and the resulting resin filtered, washed with CH₂Cl₂ and MeOH, and dried *in vacuo*. A solution of 3% trifluroacetic acid and 2% triisopropylsilane in CH₂Cl₂ (2.0 mL) was added, and the mixture agitated for 1.5 h. Supernatant was evaporated *in vacuo* and the crude product purified by preparative HPLC to afford the compound **19** as a white solid (7.4 mg, 50%; mixture of two diastereomers 1:1). R_t 2.8 min. ¹H NMR: 1.54 (d, J = 6.6 Hz, 3 H, diastereomer A), 1.56 (d, J = 6.0 Hz, 3 H, diastereomer B), 4.03 (m, 1 H, diastereomer A or B), 4.17 (m, 1 H, diastereomer B or A), 4.57 (m, 1 H), 4.74 (m, 1 H), 4.94 (m, 1 H), 6.90-7.00 (m, 2 H), 7.25-7.30 (m, 2 H). MS (m/z): 251 [M+H]⁺.
- 4-(S)-[2-(4-Hydroxyphenoxypropionyl]amino]isoxazolidine-3-one (20). t-Butyl-dimethylsilyl chloride (6.21 g, 0.041 mol) in THF (10 mL) was added dropwise with stirring at 0 °C to a solution of 2-(4-hydroxyphenoxy)propionic acid (2.50 g, 0.014 mol) and triethylamine (5.74 mL, 0.041 mol) in THF (50 mL). The mixture was allowed to warm to r.t. and stirred overnight. Water (100 mL) was added, and the mixture extracted with diethyl ether (3 x 50 mL). The combined organic layers were dried (MgSO₄), and solvent removed in vacuo. MeOH and water 1.5:1 (90mL) were added, followed by K_2CO_3 (6.06 g, 0.0438 mol), and the mixture

stirred for 2 h. MeOH was removed in vacuo, EtOAc (25 mL) added, and the mixture acidified to pH ca. 6 with 2N HCl. The aqueous layer was extracted with EtOAc (2 x 25 mL). The combined organic extracts were washed with brine, dried (MgSO₄), and evaporated to afford the crude 2-[4-(t-butyl)dimethylsilyloxy]phenoxy]propanoic acid (3.37 g, 83%), which was used directly in the next step. The crude silylated acid (0.175 g, 0.590 mmol) was preactivated for 1 h with diisopropylcarbodiimide (0.092 mL, 0.590 mmol) and 1-hydroxybenzotriazole (0.0797 g, 0.590 mmol) in N-methylpyrrolidine-2-one-CH₂Cl₂ 3:1 (2.0 mL). Pyridine (0.048 mL, 0.59 mmol) was added, and the mixture agitated with the amine resin 11 prepared from Fmoc-L-cycloserine resin (0.100 g, 0.059 mmol as described above for the synthesis of compound 19. The resulting resin was filtered, washed with CH₂Cl₂ and MeOH, and dried in vacuo. A solution of 3% trifluroacetic acid and 2% triisopropylsilane in CH₂Cl₂ (2.0 mL) was added, and the mixture agitated for 1.5 h. The supernatant was evaporated in vacuo and 1M tetrabutylammonium fluroride in THF (1.0 mL, ca. 1 mmol) added. The mixture was stirred at r.t. for 2 h, the solvent removed in vacuo, and the crude product purified by preparative HPLC to afford the compound 21 as a white solid (9.0 mg, 57%; mixture of two diastereomers in a ratio ca. 1:1; a partial separation had been achieved during HPLC purification). R_t 2.0 min. Diastereomer A: ¹H NMR: 1.51 (d, J = 6.9 Hz, 3 H), 4.04 (m, 1 H), $4.58 \text{ (m, 2 H)}, 4.97 \text{ (m, 1 H)}, 6.70 \text{ (d, J} = 6.6 \text{ Hz, 2 H)}, 6.82 \text{ (d, J} = 6.6 \text{ Hz, 2 H)}. MS (m/z): 267 [M+H]^{+}$ Diastereomer B: ^{1}H NMR: 1.49 (d, J = 6.6 Hz, 3 H), 4.14 (m, 1 H), 4.60 (m, 2 H), 4.92 (m, 1 H), 6.70 (d, J $= 6.6 \text{ Hz}, 2 \text{ H}, 6.82 \text{ (d, J} = 6.6 \text{ Hz}, 2 \text{ H}). \text{ MS (m/z): } 267 \text{ [M+H]}^{+}.$

3-[1-(R)-(Isoxazolidine-3-one-4-yl)aminocarbonyl]ethylquinazoline-2,4-dione (22). Fmoc-Dcycloserine resin 10 (0.100 g, 0.059 mmol) was deprotected and then coupled with Fmoc-D-Ala-OH (0.184 g, 0.59 mmol) as described above for the preparation of compound 15. The resulting resin 21 was deprotected with 20% piperidine in CH₂Cl₂ (2.0 mL, 45 min), washed liberally with MeOH and CH₂Cl₂, and dried in vacuo. Solution of *ortho*-methoxycarbonylphenyl isocyanate (0.105 g, 0.59 mmol) in N-methylpyrrolidine-2-one (2 mL) was added, and the mixture agitated overnight (until negative Kaiser test). The resulting urea resin 22 was washed liberally with MeOH and CH2Cl2, and dried in vacuo. 5% Tetramethylguanidine in Nmethylpyrrolidine-2-one (2 mL) was added, and the mixture agitated at 60 °C for 5 h. to the amine resin 13, and the mixture agitated for 11 h at 60 °C. The derivatized resin was filtered, washed with CH₂Cl₂ and MeOH, and dried in vacuo. A solution of 3% trifluroacetic acid in CH₂Cl₂ (2.0 mL) was added, and the mixture agitated for 1 h. Acetonitrile (7 mL) was added, the supernatant evaporated in vacuo, and the crude product purified by preparative TLC (eluent CH₂Cl₂-MeOH 6:1) to afford compound 22 as a glassy solid (6.6 mg, 35%). R_t 3.0 min. ¹H NMR: 1.56 (d, J = 7.0 Hz, 3 H, major isomer), 1.63 (d, J = 7.0 Hz, 3 H, minor isomer), 3.77 (m, 1 H, major isomer), 3.92 (m, 1 H, minor isomer), 4.44 (m, 1 H, major isomer), 4.45 (m, 1 H, minor isomer), 4.70-4.87 (m, 1 H), 5.57 (m, 1 H), 7.10-7.25 (m, 2 H), 7.64 (m, 1 H), 8.04 (m, 1 H). MS (m/z): 319 [M+H][†]. Preparation of D-Cycloserine Library (25). Fmoc-D-Cycloserine resin 10 (4.80 g, 3.36 mmol) was suspended in dimethylformamide-CH₂Cl₂ (ca. 5:1), and the suspension distributed into 80 wells of the reaction plate (ca. 0.06 g, 0.04 mmol of the immobilized reagent per well). 20% Piperidine in CH₂Cl₂ was added (1 mL in each well), and the plate agitated using an orbital shaker for 1.5 h. The reagent was drained, and resin 12 washed liberally with CH2Cl2, MeOH, and acetone. Ten selected acids Fmoc-AA1-OH (3.20 mmol of each reagent, ca. 10 equivalents) were separately dissolved in dimethylformamide-CH₂Cl₂ (3:1, 7 mL). Diisopropylcarbodiimide (0.30 mL, 1.92 mmol) and pyridine (0.5 mL) were added to each amino acid, and the

mixtures agitated for 2 h. The resulting solutions of amino acid anhydrides were separated from precipitated urea using disposable filter syringes, and individually distributed (ca. 1.1-1.2 mL per well) into 8 respective wells of the reaction plate (1 column for each reagent). The plate was agitated 48 h, washed liberally with dimethylformamide, CH₂Cl₂, MeOH, and acetone, and dried in vacuo. Coupling was repeated using fresh, activated acid solutions for wells which tested positive for the presence of the free amine (ninhydrine test). The plate was washed liberally with dimethylformamide, CH₂Cl₂, MeOH, and capped with a mixture of acetic anhydride-pyridine-CH₂Cl₂ (1:1.5:3, 1 mL in each well) for 2 h. The plate was washed as above, and deprotected with 20% piperidine in CH₂Cl₂ (1 mL in each well, 1.5 h). The reagent was drained, and resin washed liberally with CH₂Cl₂, MeOH, and acetone. Next, coupling was repeated as described above, except that 8 amino acid Fmoc-AA2-OH were employed, and each preactivated reagent individually delivered in 10 respective wells of the plate (1 row for each acid). The plate was washed liberally with CH₂Cl₂, MeOH, and acetone, and dried in vacuo. Coupling was repeated with the same set of preactivated reagents Fmoc-AA2-OH, resins 24 deprotected with 20% piperidine in CH₂Cl₂, and capped with acetic anhydride as described above. The plate was mounted on top of the 96-well microtiter plate, and resins cleaved with 2% triethylsilane in 3% TFA in CH₂Cl₂ added (ca. 6 portions of 0.2 mL added in each well over 1.5 h). Solvent was removed at r.t. in vacuo using GeneVac. 2% Triethylsilane in 40% TFA in CH₂Cl₂ (ca. 0.5 mL) was added to each of the wells containing sidechain protected amino acids, the plate was kept at r.t. for 1.5 h, and the solvent removed in vacuo to afford the library 25. Typical analytical data for representative products are provided below. The crude compounds were analyzed directly from the receptacle polypropylene plate, and ¹H NMR signals for minor impurities and residual solvent have been omitted.

N-Acetyl-L-Ala-L-Ala-D-Cycloserine. ¹H NMR: 1.35 (d, J = 7 Hz, 3 H), 1.38 (d, J = 6.9 Hz, 3 H), 2.05 (s, 3 H), 4.00-4.15 (m, 2 H), 4.20-4.48 (m, 2 H), 4.58 (m, 1 H). MS (m/z): $287 [M+H]^{+}$.

N-Acetyl-D-Glu-L-Phe-D-Cycloserine. ¹H NMR: 1.57-1.84 (m, 2 H), 1.85-2.05 (m, 2 H), 2.03 (s, 3 H), 2.85 (m, 2 H), 4.02 (m, 1 H), 4.15 (m, 1 H), 4.52 (m, 1 H), 4,68 (m, 1 H), 5.00 (m, 1 H), 7.18-7.30 (m, 5 H). MS (m/z): 421 [M+H]⁺.

N-Acetyl-D-Ser-L-Ser-D-Cycloserine. ¹H NMR: 2.05 (s, 3 H), 3.80-3.90 (m, 4 H), 4.10 (m, 1 H), 5.00 (m, 1 H). MS (m/z): 319 [M+H]⁺.

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